



Guide to LiFePO4 Battery

LiFePO4 batteries (Lithium Iron Phosphate) have several advantages over LiPo (Lithium Polymer) batteries. Most importantly, LiFePO4 batteries are much safer. LiFePO4 batteries also have a much longer cycle and calendar LiFePO4, and consist of iron and phosphate which have a much lower environmental impact than the cobalt used in LiPo batteries. It is *important* to have a good understanding of the operating characteristics of LiFePO4 batteries – most importantly, how to charge and care for them safely. Always read the specifications printed on the battery's label and in this instruction sheet in their entirety prior to use. Failure to follow these instructions can quickly result in severe, permanent damage to the battery and its surroundings!

Warning

LiFePO4 batteries are **ENTIRELY DIFFERENT** from NiCd, NiMH, and LiPo batteries and must be handled differently!! Hyperion will not be held responsible for any and all incidental damages and bodily harm that may result from improper use of Hyperion brand LiFePO4 batteries. In purchasing these products, the buyer/user agrees to bear all responsibilities of these risks and not hold Hyperion and/or its distributors (owners and employees) responsible for any accidents, injury to persons, or property damage. If you do not agree with these conditions, please return the battery to the place of purchase.

Before and after every use of your LiFePO4 battery, inspect the pack carefully to ensure no physical damage is evident, such as swelling, splitting or torn outer heat shrink wrapper, or loose plugs and wires. Such signs can often indicate a problem exists with the battery that could lead to failure.

Life Battery Ratings

LiFePO4 battery packs are identified by the pack voltage and capacity. A 6.6V 1100mAh LiFePO4 battery has a *NOMINAL* voltage of 6.6 volts and a storage capacity of 1100 milliamp hours, or 1.1 amp-hours.

LiFePO4 packs are made up of individual cells that are connected together in SERIES. Connecting cells in series adds the voltage of all cells to result in a total pack voltage. A 6.6V 1100mAh pack is made up of two 3.3V 1100mAh LiFePO4 cells (2 \times 3.3V = 6.6V). This is referred to as a "2S" pack, meaning two cells in series. Each LiFePO4 cell has a NOMINAL voltage of 3.3V. A fully charged LiFePO4 cell is 3.6V, and a fully depleted LiFePO4 cell is 2.5V. Most LiFePO4 chargers and balancing equipment are based using a battery's nominal voltage rating as a parameter.

Battery capacity is measured in mAh (milliamp-hours), being the amount of current that the battery can deliver over a certain time period. The larger the capacity, the longer the run or operating time (assuming the load current doesn't change).

A battery's "C" rating indicates the maximum current the battery can deliver at any given moment, as well as the maximum charge rate for the battery. The "C" value is simply a multiplier of the amp-hour capacity rating of the battery. An 1100 mAh LiFePO4 battery has a 1C value of 1.1. An 1800 mAh LiFePO4 battery has a 1C value of 1.8, and so on. LiFePO4 batteries are also rated by their maximum discharge capability using the C value. A battery rated as 10 C can deliver a maximum current of 10 times the C value of the battery. As an example, an 1100 mAh battery with a 10 C discharge rating can deliver a maximum current of 11 A ($10 \times \text{C} = 10 \times 1.1 = 11 \text{A}$).

Choosing the Right LifePO4 battery for your application.

Evaluate your application to determine the "average" discharge amperage rate needed for operation. Choose a LiFePO4 battery which can easily handle the current needs of the application. The current draw of the application can be measured using a multi-meter or meters made specifically for the radio-controlled hobby. When measuring the current, servos should be in operation when a reading is made. Actual current draw will be greater in flight due to increased load on the servos (an on-board data logger can provide accurate servo current draw). Desired flight time and battery weight should also be considering when selecting a battery.

Charging a LifePo4 battery

A LiFePO4 compatible charger which can apply the "constant current/constant voltage" charge technique (cc/cv), such as the LiFePO4Source AC/DC Charger (HCAM6375), ElectriFly™ Triton™ EQ (GPMM3155), and ElectriFly Triton2™ EQ (GPMM3156), is required for charging LiFePO4 batteries. All of these chargers have built in cell balancers.

Balancing Connector

* Some LifeSource packs
offer different connector
arrangements.

of these chargers have built-in cell balancers.

1. Always observe the correct polarity when connecting

- 1. Always observe the correct polarity when connecting the battery to the to the charger and refer to the instructions that came with the charger. For LiFePO4Source batteries having a balancing connector, attach this lead to the balancing port on the charger.
- 2. Set the charger's output voltage to match the nominal rated voltage of the entire LiFePO4 battery pack. **NEVER** set the charger to a voltage which is greater than the nominal voltage rating of the LiFePO4 pack or allow LiFePO4 cells to charge to greater than 3.6V per cell at any time!! Overcharging

- usually will result in a permanent, catastrophic failure in the LiFePO4 cells. This can result in permanent damage to the battery and its surroundings, and cause personal injury!
- 3. Set the charger's output current to NO GREATER than a "3C" rating of the battery. Using a "1C" rate will help to maximize the LiFePO4span of the LiFePO4 battery. See the section on ratings on page 1 for details.
- 4. Start the charge process

Important Warnings

Be sure to READ and FOLLOW these important warning statements regarding the charging of LiFePO4 batteries:

- NEVER charge LiFePO4 batteries with a charger not specifically compatible
 with LiFePO4 batteries! ONLY use a charger which can apply the "constant
 current / constant voltage" (cc/cv) charge technique with LiFePO4 voltage
 settings. Although a LiPo charger also applies this charge technique, the
 charger MUST be LiFePO4 compatible. DO NOT attempt to charge your
 LiFePO4 battery on a LiPo-only charger.
- Always charge Life batteries in an area with adequate ventilation.
- Never charge Life batteries at currents greater than the "3C" rating of the battery ("C" equals the rated capacity of the battery).
- **NEVER** allow the temperature of LiFePO4 batteries to exceed 140°F [60°C] at any time. Overheating will cause permanent damage. Do not reuse your LiFePO4 battery if you suspect it has been damaged in any way.
- **ALWAYS** discontinue charging a LiFePO4 immediately if at any time you witness smoke or see the battery starting to swell. This may cause the battery to rupture and/or leak, and the reaction with air may cause the chemicals to ignite, resulting in fi re. Disconnect the battery and leave it in a safe, fi reproof location (ideally outside).
- **NEVER** continue to charge LiFePO4 batteries if the charger fails to recognize full charge. Overheating or swelling of the LiFePO4 cells is an indication that a problem exists. The batteries should be disconnected from the charger immediately and placed in a fireproof location!!

Connecting and Using LifePo4 batteries

 A voltage regulator might be required to step the Life battery voltage down to an acceptable level when used with some receivers. Check with your radio manufacturer for details. Some servos have a maximum input voltage of 4.8V or 6.0V.

- Three discharge leads are provided on some LiFePO4Source packs. Two are equipped with Universal Rx connectors and the other is a Deans® Ultra Plug®. Dual Universal Rx plugs are provided for models having redundant radio systems. The Deans Ultra Plug is provided for applications drawing more than 10A. No more than 5A should be carried through either Universal Rx plug.
- The voltage of each LiFePO4 cell in the battery pack should not be drawn below 2.5V. Drawing the voltage below this can cause permanent damage to the pack or make the battery non-recognizable by the charger. A 2-cell LiFePO4 battery with a nominal voltage of 6.6V should not be discharged below 5.0V.
- NEVER discharge LiFePO4 batteries at currents which exceed the discharge current rating of the battery, as this can often cause a cell to overheat. Do not allow a LiFePO4 cell to exceed 140°F [60°C] during discharge.

DEALING WITH BATTERIES INVOLVED IN A CRASH

After a crash, remove the LiFePO4 battery from the model but **DO NOT** immediately place it in a model, pocket, or full size automobile. Instead, inspect it thoroughly by checking for cracks in the casing, loose plugs and wires, or any other physical damage. If any physical damage is noticeable, place the battery in a fireproof location and observe it for safety concerns. If no physical damage is apparent, it should not be assumed that no internal damage has occurred as LiFePO4 batteries can have a delayed chemical reaction. While they may appear to be safe immediately after removing them from the crash, they can suddenly begin to smolder, emit smoke, and generate heat even an hour or more after a crash. For this reason, all LiFePO4 batteries involved in a crash should be placed in a fi reproof location and observed for at least 24 hours before they are reused or disposed.

OVERHEATED PACKS

When handling LiFePO4 Batteries, it is recommended to have a class "D" type fire extinguisher available. At a minimum, a medium size (2 gallon) metal bucket filled with sand will work. A scoop for the sand and fireproof gloves are also recommended. In the event that a LiFePO4 battery begins to smoke, immediately bury the battery in your bucket of sand or use the fire extinguisher. If **SAFELY** possible, move the battery outdoors. If the battery cannot be taken outside, evacuate the building and open all doors to clear the fumes. If needed, call the fire department. Avoid breathing the fumes. **TIP:** Keep a large zip lock bag filled sand in your pit box. This is handy for when you travel to events. If a battery fails, simply throw the bag onto the battery. As the plastic melts, it will cover the pack with sand.

Handling storage & Transportation

- **ALWAYS** store LiFePO4 cells/packs in a fi reproof container and place in a secure location away from children.
- NEVER leave a LiFePO4 battery unattended at ANY TIME while being charged or discharged!!!
- **NEVER** put a LiFePO4 pack in the pocket of any clothing!
- **ALWAYS** have a lithium-approved "Class D type" fi re extinguisher or a bucket of sand available at all times.
- **NEVER** allow LiFePO4 batteries to come in contact with water or moisture at any time. If batteries do come in contact with water or moisture, immediately dry them with a clean towel. **NEVER** store batteries near an open flame or heater.

In Short follow these simple steps when handling lithium batteries

Before you use or charge any lithium battery you must read the Lithium Battery Safety Instructions and Warnings document.

- 1. Do not charge or use batteries if the battery ...
 - A. is punctured or damaged
 - B. is bloated, expanded, swelling or otherwise deformed
 - C. Has any cell with a voltage of 3.3v. This means less than 9.9v for a 3-cell/11.1v battery.
- 2. Do not charge batteries unattended. Monitor batteries during charging for popping, hissing, smoke, sparks or fire. Also monitor the battery for any swelling or other deformities. Disconnect the battery from your charger immediately.
- 3. Do not charge batteries near flammable material. Charge batteries in a fireproof container. Do not charge batteries while they are in your robot.